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D412-742-053
Job Sheet 203007



Part No: D412-742-053

Job Qty: 1 pcs

Part Name: Repl. Skidtube, DART (Apical) Tri-Bag Float Compatible - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/19

Job Tracking No:

Due Date: 12/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: HN-D412-742-2 REV:A IPP REV:A 17.11.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.20 AS PER
CHG002 (DSI 9800) DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Packaging 1 - Pick Kit	1 pcs	12/16/19		0.00	0.00	Workcenter / Supplier Lead Time	
							Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 15	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	



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Container No: S241519



Part: D412-742-053

Job No: 203007

Serial No/Batch: S241519

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR01583SE 18/10/17, TC, STC SH05-

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

115 Packaging 1-1 - Pick Kit - B4B 1 pcs	12/16/19	0.00 0.00	Packaging 1 - 31	
			Packaging 1 - 32	
			Packaging 1 - 33	
			Packaging 1 - 34	
			Packaging 1 - 35	
			Packaging 1 - 36	
			Packaging 1 - 1 - B4B	JRB
			Packaging 1 - 2 - B4B	
			Packaging 1 - 3 - B4B	
			Packaging 1 - 4 - B4B	
			Packaging 1 - 5 - B4B	
			Packaging 1 - 6 - B4B	
			Packaging 1 - 7 - B4B	
			Packaging 1 - 8 - B4B	
			Packaging 1 - 9 - B4B	
			Packaging 1 - 10 - B4B	
			Packaging 1 - 11 - B4B	
			Packaging 1 - 12 - B4B	
			Packaging 1 - 13 - B4B	
			Packaging 1 - 14 - B4B	
			Packaging 1 - 15 - B4B	
			Packaging 1 - 16 - B4B	
			Packaging 1 - 17 - B4B	
			Packaging 1 - 18 - B4B	
			Packaging 1 - 19 - B4B	
			Packaging 1 - 20 - B4B	
			Packaging 1 - 21 - B4B	
			Packaging 1 - 22 - B4B	
			Packaging 1 - 23 - B4B	
			Packaging 1 - 24 - B4B	
			Packaging 1 - 25 - B4B	
			Packaging 1 - 26 - B4B	
			Packaging 1 - 27 - B4B	
			Packaging 1 - 28 - B4B	
			Packaging 1 - 29 - B4B	
			Packaging 1 - 30 - B4B	
			Packaging 1 - 31 - B4B	
			Packaging 1 - 32 - B4B	
			Packaging 1 - 33 - B4B	
			Packaging 1 - 34 - B4B	
			Packaging 1 - 35 - B4B	
			Packaging 1 - 36 - B4B	
120 QC 4	12/16/19	0.00 0.00	QC 4 - 28	
			QC 4 - 58	
			QC 4 - 69	JRB
			QC 4 - 9	
			QC 4 - 46	
			QC 4 - 68	
			QC 4 - 72	
			QC 4 - 74	
			QC 4 - 75	
			QC 4 - 78	
			Packaging 3 - 1 - B4B	JRB
			Packaging 3 - 2 - B4B	
130 Packaging 3-1 - Stock - B4B 1 pcs	12/16/19	0.00 0.00	Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	

					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	12/16/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	DEC 24 2019
140	QC 21 - SA	1 pcs	12/16/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DEC 24 2019
					QC 21 - SA - 53	

DAS
70
9-89

Part Op 110 - Packaging1-4 (Pick Kit)
Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)
130 - Packaging3-2 (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D412-742-053 Location :FG083
135 - DC (Document Control) Photocopy blue file and create labels per PPP D412-742-053 CHG002
140 - QC21 (QC21- Final Inspection - Work Order Release)NULL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C44A	Bolt	15 Ea (15 ea)	110-Packaging 1 - Pick Kit	5231122
D412-742-055	Thru-Bolt Full-Length Standard Wearplates, Bell Medium - Fits LH 1 pcs (1 ea) or RH	1	110-Packaging 1 - Pick Kit	5242821
D5513-1	Bushing	30 pcs (30 ea)	110-Packaging 1 - Pick Kit	5190715
D5425-043	Float Skidtube Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5209416
MS21043-3	Nut	15 Ea (15 ea)	110-Packaging 1 - Pick Kit	5241152

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C44A	15	112	0
	D412-742-055	1	2	0
	D5425-043	1	9	0
	D5513-1	30	86	0
	MS21043-3	15	1,233	0

Part Specifications
Specifications could not be found.

Plex 11/7/19 10:15 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only ☐

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐						Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐									
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042)													
Description Work Order Deviation				Disposition															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY															
				Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____				Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐				Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
				Completed By								Lead hand / Supervisor							
				QC / QA Coordinator															

Change Record

Part Number: D412-742-053

PAGE 1 OF 1

Description: REPLACEMENT FLOAT SKIDTUBE

[illegible]